

Memorandum

Head of Airbus Canada

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Airbus Canada Leadership Team
Pierre BERDOLY, Head of Procurement
Gerrit WERNER, VP Quality Program

September 30, 2019

Subject: A220 Supplier

Attention: Quality Manager

Dear Mr / Mrs,

for the C-Series Aircraft Program, under which Airbus acquired a majority stake in the Airbus Canada program, has been renamed the Airbus A220 Aircraft program.

document known as ASQR4.6. This document outlines mandatory quality requirements for our supply chain. It is a part of the Airbus Quality Requirements (ASQR) program, which is the Airbus A220 Supplier Quality Requirements.

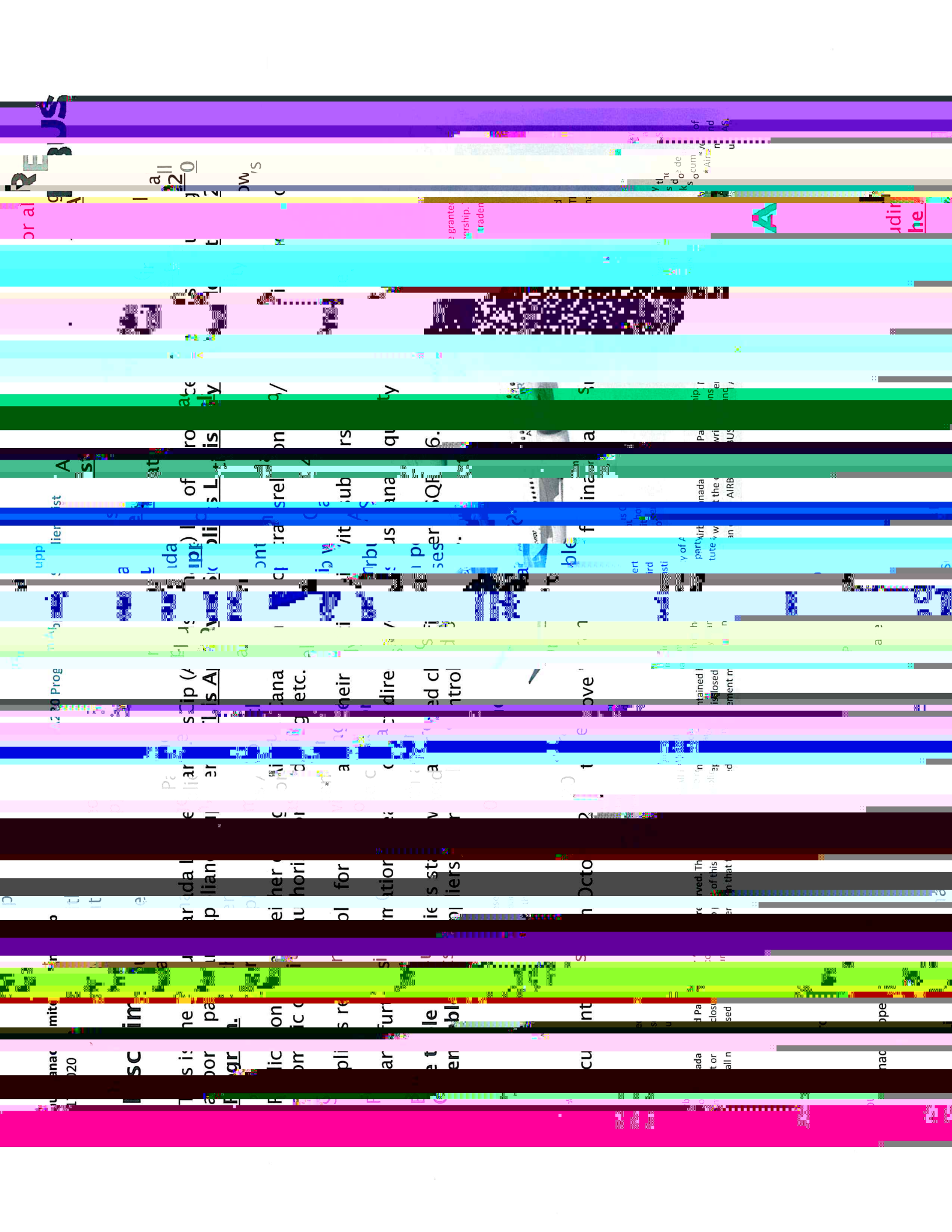
ASQR4.6 initial Revision fully replaces and supersedes, with immediate effect, the ASQR4.6-40 in respect of all active contracts and purchase orders for the A220 program. Amendments are applicable at the time of this publication, however, any amendments published after the date of this publication.

It is the policy of the Airbus Group to ensure that all Airbus Group suppliers and subcontractors meet the highest standards of manufacturing excellence. The Airbus Group Approved Supplier Program (ASAP) is a key element of this policy.

If you need further information, please contact your account manager.

Yours truly,

Werner Werner
Werner Werner
Werner Werner



Airbus Canada A220 Testing Matrix

Airbus Canada		Airbus Canada	
1A		(0-50)	
Techniques of Chemistry		ABDI	
and Waters Performed	Chemical Testing	performed	
Instrumental			
Gravimetric			
Spectroscopic - Metal	Impact Testing		
Microchemical Analysis	Metallurgical Evaluation		
Metallographic			
Examination of Fracture	Carburization/Decarburization	L10	
Alloys and Metals		L12	
	Macro Examination	AL	
JD			
Metallographic			
Aluminum Alloys			
Metallographic			
Evaluation of Titanium	Metallographic Evaluation	L0	
Alloys			

Airbus Canada A220		EBA Nadara
AZERD-GEN-018		
Hardness - Vickers (Macro)	Hardness - Vickers (Macro)	M2
Hardness and Micro	Hardness - vickers (macro)	M3
	Microhardness-Interior	L1
		L2
3E	AC 7101/3	
Welding Evaluation	AC 7101/4	U13
	AC 7101/10	
5A.	AC 7110/13S	
	Corrosion General	